Work Orde Thursday, May 2											Page 1
Revision ID:	D3833-1		***************************************	Accept					Setup Star		
	Mesh (Base En 5/27/2010 6/4/2010	Start Qty: 8.00 Req'd Qty: 8.00	1881 1841 1841 1841 1881 1841 1844		Cust Item :	ID:			Stop	·	,
Approvals:	Process Plan	n:	Date: <u>10-5-2</u> Date:	Tooling: SPC (Y/N):		ate:			Run Star Stop		8848 181 1181 1881 8848 188 1881 1881
Sequence ID/ Work Center ID		Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revi	sion Nbr									
D3833	Rev	A									
100 Waterjet FLOW CNC Waterjet		FLOW WATER JET Memo 1-Cut as per Deburr if ne	Dwg D3833 □Dwg Recessary	0.00 v:	⚠ □2-		.44). 84	0-6-(· 78	
0C		QC2- Inspect parts off m Memo	achine FAI/FAIB	0.00				LR 1	10-6-1		<i>-</i>

120

QC8- Inspect parts - second check

Memo

Quality Control

	-												
W/O:		WORK ORDER CHANGES											
DATE	STEP	PRO	OCEDURE CHA	NGE	В	y	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
						-							
								<u> </u>					
									_				
Part No:		PAR #:	Fault Cate	gory:	NCR: Yes No DQA: Date:								
	Re	esolution:	Dispositio	n:	QA: N/	C Clos	sed:	······································	Date: _				
NCR:			WORK ORD	ER NON-CONFORM	ANCE (N	ICR)							
DATE	STEP	Description of NC		ion B	Verifica				Approval				
		Section A	Initial Chief Eng	Action Description Chief Eng		gn & Date	Secti	on C	Chief Eng	QC Inspector			
	-												
													
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			·										

Work Order ID 59184

Thursday, May 27, 2010 1:18:17 PM



Page 2

Item ID:

D3833-1

Accept

Setup Start



Revision ID:

Item Name:

Mesh (Base End Face)

Start Date:

Required Date: 6/4/2010

5/27/2010

Start Qty: 8.00

Req'd Qty: 8.00



Cust Item ID:

Customer:

Tool ID

Reference:

Approvals:

Process Plan:

QC:

Date:

Date:

Tooling:

SPC (Y/N):

Set Up/

Run Hours

Date:

Date:

Tool # Plan

Code

Reject

Qty



Sequence ID/ **Work Center ID**

130

Packaging

Packaging

Operation Description

Identify as per dwg & Stock Location:

Memo



0.00

10-06-01

Run

Start



140

QC21- Final Inspection - Work Order Release

0.00

0.00

Quality Control

Memo

0.00

10 (06/02 H) M10-6-01

Stop

Reject

Insp. Number Stamp

Accept

Qty

	•									· · ·
W/O:			WC	ORK ORDER CHANG	SES					
DATE	STEP	PRO	OCEDURE CHA	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	:	PAR #:	Fault Cate	gory:	_ NCF	R: Yes	No DQ	A:	Date:	<u> </u>
		esolution:								
NCR:			WORK ORD	ER NON-CONFORM	ANCE	(NCR)	· · · · · · · · · · · · · · · · · · ·		
DATE	STEP	Description of NC		Corrective Action Section B			Verification			Approval
	J.L.	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Secti		Approval Chief Eng	QC Inspector
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Picklist Print

Thursday, May 27, 2010 1:18:25 PM

Work Order ID: 59184

Parent Item:

D3833-1

Parent Item Name: Mesh (Base End Face)

Comments:

IPP Rev:A 08-12-01 new issue DD verified by:EC

Start Date: 5/27/2010

Required Date: 6/4/2010

Page 1

Start Qty: 8.00

Required Oty: 8.00

	7700								- •			- L - L - J	_
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304EX0.75-16F		Purchased	No			100	sf	586.5561	2.1601	18.19032	•		
											DR :	111-60	.(

Expanded Metal Flat SS

Location	<u>on</u>	Loc Oty	Loc Code
MAT		586.5561368	
	111956	28	
	112949	12	
	113497	6.34	
	113555	22.2888368	
	114399	108.1523	
	114594	89.775	
	114744	320	

8

14399

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Dart Aerospace Ltd

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W/O:			WC	RK ORDER CHANG	GES				
DATE	STEP	PR	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		•							
Part No	•	PAR #:	Fault Cate	gory:	NCR: Yes	No DQ	A:	Date:	
	Re	esolution:	Dispositio	1:	QA: N/C (Closed:		Date: _	
NCR:			WORK ORDI	ER NON-CONFORM	ANCE (NC	R)			
DATE	STEP	Description of NC	Description of NC Section A Corrective Action Initial Action Descri			Verific	cation	Approval	Approval
		Section A	Chief Eng	Action Description Chief Eng	Sign Date		ion C	Chief Eng	QC Inspector
									1
: 									

DART AEROSPACE LTD	Work Order:	59184
Description: Mesh, Base End Face	Part Number:	D3833-1
Inspection Dwg: D3833 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

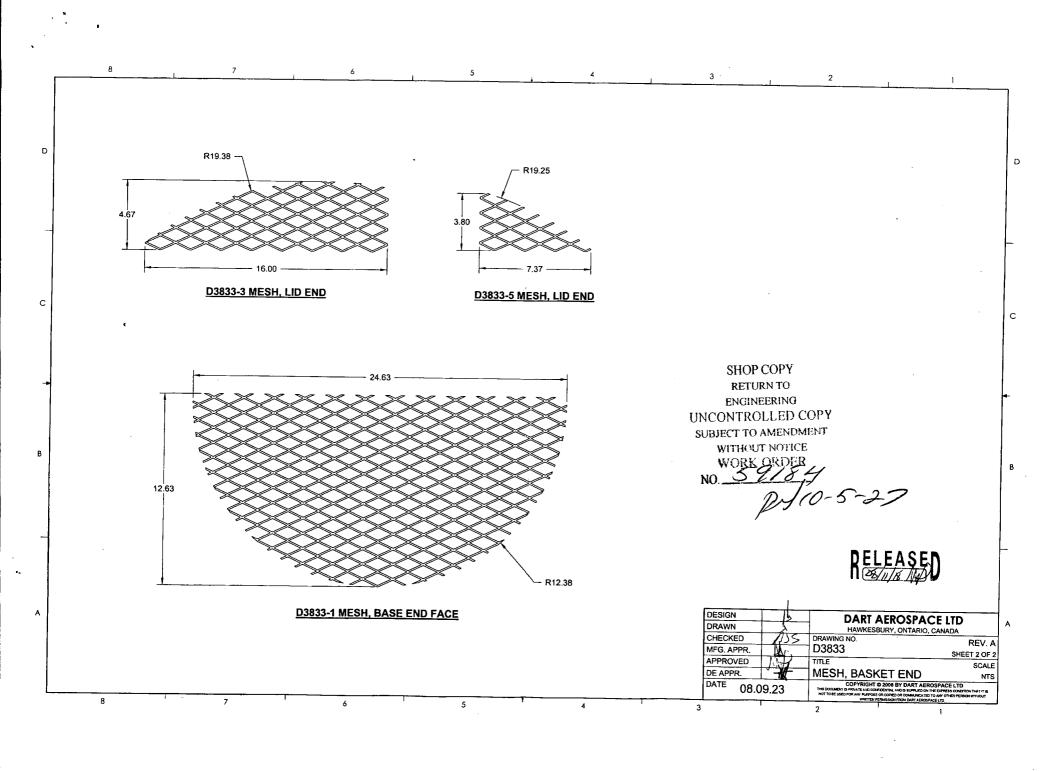
X	First Article	Prototype
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Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
12.63	+/-0.030	12.605	4			
24.63	+/-0.030	12.635	×			
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		-				
						·
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Measured by:	B	Audited by:	5	Prototype Approval:	N/A
Date:	10-6-	Date:	Idobla	Date:	N/A
			- colored		

Rev	Date	Change	Revise	ed by 1 Approved
_ A	09.05.20	New Issue	KJ	A A A A A A A A A A A A A A A A A A A
		-··		——————————————————————————————————————

W/O:		WORK ORDER CHANGES										
DATE	STEP	PROCEDURE CHANGE				Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
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		PAR #:										
	R	lesolution:	Dispositi	on:	_ QA:	A: N/C Closed: Date:						
NCR:			WORK OR	DER NON-CONFORMA	NCE	(NCR)						
DATE	STEP	Description of NC		Corrective Action Section B			Verifica	Verification	Approval	Approval		
DAIL	JILP	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Sectio		Chief Eng	QC Inspector		
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W/O:		WORK ORDER CHANGES										
DATE	STEP	PRO	OCEDURE CHA	NGE	By Date Qty				Approval Chief Eng / Prod Mgr	Approval QC Inspector		
Part No:		PAR #:	Fault Cate	gory:	_ NCR:	Yes I	No DQ	A:	Date:			
	Re	solution:	Dispositio	n:	QA: N/C Closed:							
NCR:			WORK ORD	ER NON-CONFORM	ANCE	(NCR						
DATE	STEP	Description of NC Section A	Corrective Action Section Initial Action Description			B Sign &		cation	Approval	Approval		
			Chief Eng	Action Description Chief Eng		Date	Secti	on C	Chief Eng	QC Inspector		
	·											

D3833-3 MESH, LID END

D3833-5 MESH, LID END

D3833-1 MESH, BASE END FACE

w/0 59184

A NEW ISSUE МВ 08.09.23 REV. DESCRIPTION BY DATE DESIGN DART AEROSPACE LTD DRAWN HAWKESBURY, ONTARIO, CANADA DRAWING NO. CHECKED REV. A D3833 MFG. APPR. APPROVED TITLE SCALE MESH, BASKET END DE APPR. NTS DATE

08.09.23

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WITHOUT OPERSONS FROM DAY RESIDENCE TO.

WITHOUT OPERSONS FROM DAY RESIDENCE TO.

С

NOTES:
1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F REF. DART SPEC. M304EX0.75-16F
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
8) WEIGHT: D3833-1 = 0.92 lbs; D3833-3 = 0.22 lbs; D3833-5 = 0.06 lbs

8

SHEET 1 OF 2

W/O:	*	WORK ORDER CHANGES												
DATE	STEP	• PRO	OCEDURE CI	IANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr				
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Part No:		PAR #:	Fault Ca	tegory:		N	CR: Yes	No DQ	A:	Date:				
	Re	esolution:	Disposition:			Q	A: N/C C	losed:						
NCR:			WORK OR	DER NO	N-CONFO	RMANC	E (NCF	₹)						
DATE	STEP	Description of NC Section A				Section B		Verific	cation	Approval	Approval			
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